



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-600
Job Sheet 169558



Part No: SWA6A-600

Job Qty: 10 ea

Part Name: Collar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA6A-600 Rev3 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/28/17	0.00	0.00	Start Up Machining-3		
110	Mori Seiki	10 pcs		12/29/17	0.00	2.50	MORI NLX		
120	QC	10 pcs		12/29/17	0.00	0.00	QC2		
130	QC	10 pcs		12/29/17	0.00	0.00	QC8		
140	Packaging	10 pcs		12/29/17	0.00	0.00	Packaging3		
150	QC21-SA	10 Ea		12/29/17	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FB704 FOLIO REV: _____ DWG REV: _____ 2-Debur

JAN 26 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-H1150-R2.500	3	0	0	0

Part Specifications

Specifications could not be found.

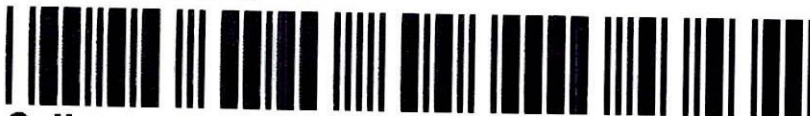
Plex 1/3/18 12:04 PM Dart.lajeunesse.marie

635'
5030421

DART
AEROSPACE
S034731

Dart Aerospace Ltd.

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CANADA
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Collar

PART NO: SWA6A-600

Original Serial #: S034731

Revision:

Operation: Start up Operation

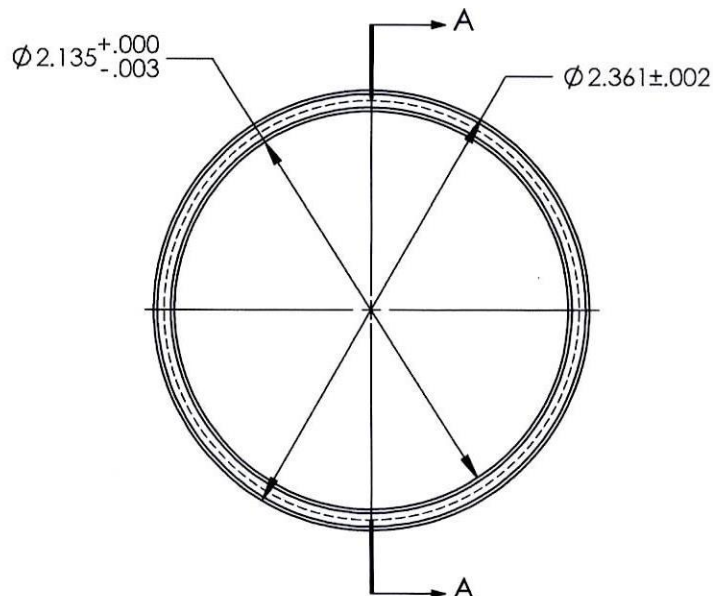
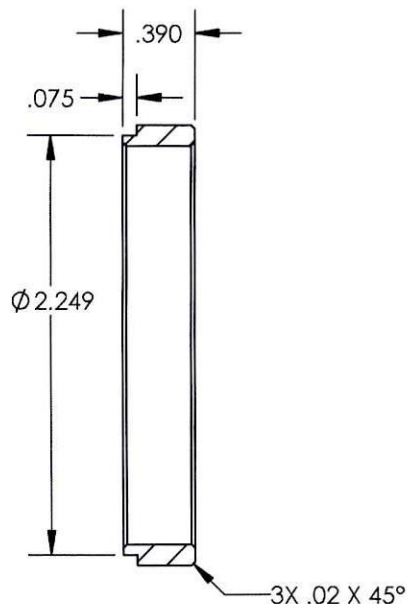
Change No:

01/24/18

Job No: 169558

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		AS DRAWN BY CANAM.	11/19/2012	JAG
3	16-0248	CH'D DIM WAS Ø2.361 +.000/-0.002 IS Ø2.361 ±.002, CH'D MATERIAL WAS 17-4, H1150, IS 17-4, H1150, H1075.	12/2/2016	RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169558 HCS

1712-13

DART AEROSPACE	
TITLE COLLAR	
DWG NO. SWA6A-600	REV 3
MAT'L 17-4, H1150, H1075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REACT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/√
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CANAM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 2/4/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-600	1	COLLAR	17-4, H1150, H1075	



Work Order update only ☐

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I